



Mechanical Machining · Mold Design and Construction
Molding of Ferrous Materials and Plastic Materials · Laser Cut
Folding and Carpentry

www.gamecsrl.com

WHO WE ARE

Ga.mec Srl is a metalworking company founded in 2009 in Fregona.

In 2016 it moved to the Colle Umberto headquarters, tripling its initial size both in terms of occupied surface area and number of employees.

The company has built its reputation in the industry through an unwavering commitment to excellence and innovation.

Initially specialized in mold design and construction, Ga.mec has gradually expanded its operational scope, adapting to the challenges of the market and the needs of customers.

Dedication to innovation has allowed the company to successfully face the challenges of the sector, emerging as a point of reference for reliability and efficiency.

Through strategic collaborations and a customer-centric approach, the company has built long-lasting relationships with business partners and corporate groups that have their offices around the world.

Its continued evolution and expansion is a testament to the company's ability to thrive in a dynamic business environment while maintaining a commitment to quality and innovation.



Why choose us



SUPERIOR QUALITY:

we guarantee the quality of the details and aim for continuous production with a view to avoiding errors and production stops.



RELIABILITY:

respecting the requested delivery dates is essential for a constant and continuous relationship with the customer.



ACTIVE COLLABORATION:

we work side by side with the client ensuring open and transparent communication throughout the process.



FLEXIBILITY:

thanks to the experience of our staff and the variety of machinery and equipment we can cope with the production of small batches or industrial series repeated over time.

Environment

GA.MEC Srl has developed over time a strong sensitivity to environmental issues resulting from the awareness of the impact that industrial processes have on the planet.

The company relies on a supplier of organic lubricants and a 100% green electricity supplier, and, to start monitoring and improving internal environmental policies, since 2023 Ga.mec has been registered with Ecovadis.

EcoVadis operates the 1st platform that allows companies to monitor the Sustainability performance of their suppliers, and aims to improve companies environmental and social practices by leveraging the influence of logistics chains.

Certification

GA.MEC Srl operates following the standards for ISO 9001 certification, with the firm belief that careful and organized monitoring of internal production processes leads to a tangible improvement in the services provided to our customers.

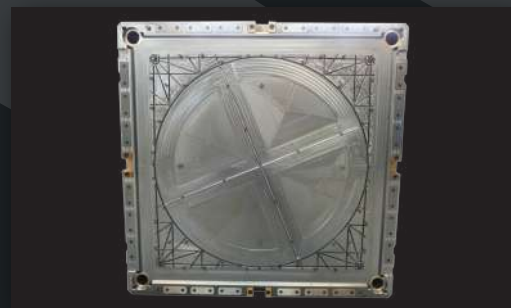
Mold Design and Construction

From the beginning, the company has always been dedicated to the design and construction of molds for shearing and sheet metal deformation and molds for plastic injection.

Over the years, workstations equipped with updated CAD-CAM software and trained and competent staff have been added.

Starting from the customer's idea and request, we can design and subsequently develop not only the equipment but also the creation of a specific product and its subsequent industrialization.

Thanks to the team of technicians and with proven experience in the sector, we are ready to transform ideas into competitive and reliable products by maintaining constant dialogue with customers



Mechanical Machining

The vast range of machinery available allows us to range in the types of products to be made, both in terms of the size of the finished product and the manufacturing materials, combining artisanal experience with latest generation technologies.

PROCESSES:

- ⊗ CNC milling up to 3000 mm
- ⊗ CNC turning from bar (diameter from 3 mm to 70 mm), from blank (up to a diameter of 300 mm) with loading and unloading by robot
- ⊗ Wire and sink erosion
- ⊗ CNC grinding

SERVICES:

- ⊗ Treatments: Hardening, Nitriding, Nickel plating, Zinc plating, Anodizing, Painting etc.
- ⊗ Finishing of highly aesthetic details mirror polished, chromed or anodized
- ⊗ Assembly of parts which are then tested to guarantee perfect functionality



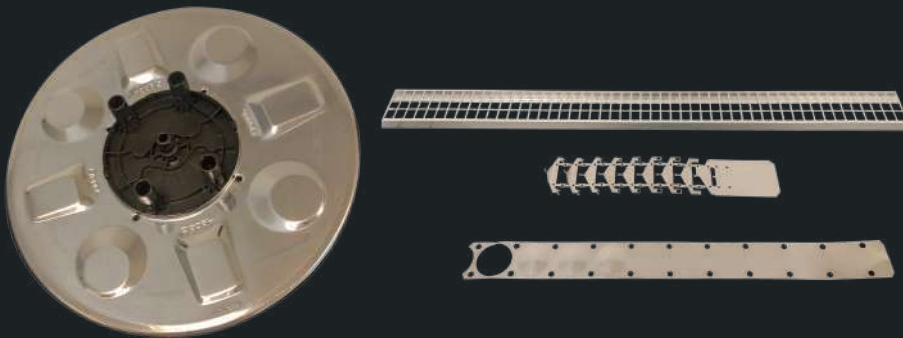
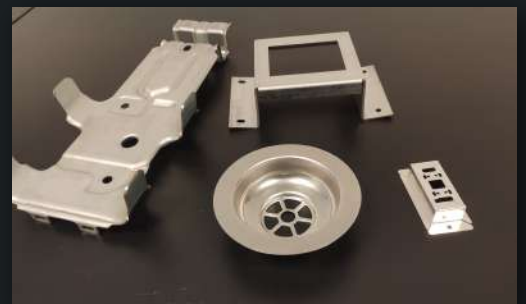
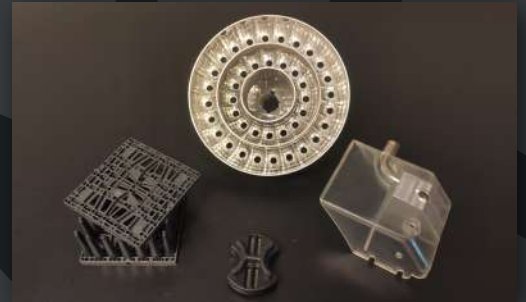
Molding of Ferrous Materials and Plastic Materials

Molding is the production method par excellence when we talk about large series of parts as it guarantees high speed while maintaining continuous dimensional stability over time and maximum optimization of material consumption.

The molds are mostly made internally or upon request provided by the customer. For production we can start from coils, sheet metal or squares. Through presses of different tonnages, up to 300 tons, connected to unwinders we can carry out shearing, bending, drawing and bending of ferrous and non-ferrous materials.

The company has been collaborating for several years now, with two companies specialized in the molding of plastic materials with which we have established an ongoing and constant relationship. The injection machine fleet ranges from 40 to 1500 tons.

This allows us to integrate not only the creation of the mold but the subsequent molding of the components into the offer.



Laser Cut Folding and Carpentry

LASER CUT:

The last production unit that we have placed alongside the more historic ones is that of laser sheet metal cutting.

To further develop and invest in this department, a fiber laser capable of cutting thicknesses of up to 30 mm on a wide range of materials was purchased in 2023.

Laser-cut components can be post-machined, bent, milled or printed.

FOLDING:

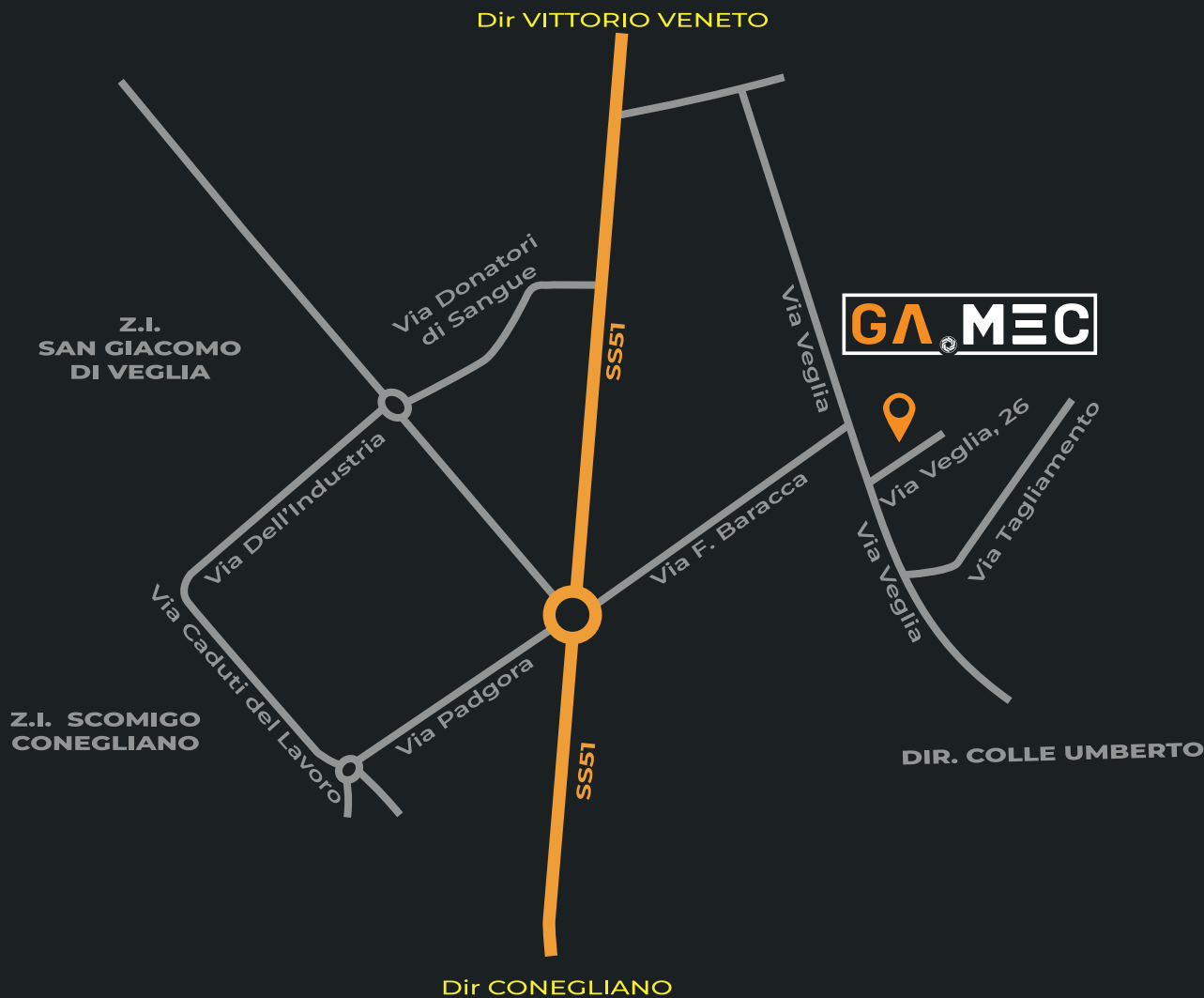
The bending machine offers a useful bending surface of 4000 mm and thanks to the laser bend control system it can guarantee precise processing even on series of large numbers of pieces.

SMALL CARPENTRY:

To provide the most complete parts possible, we have expanded the welding and assembly sector. Using wire, TIG and MIG techniques, we produce small carpentry details, with laser-cut and/or milled components.

We also have personnel assigned to the assembly of small and large assemblies for various sectors.





GA.MEC

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